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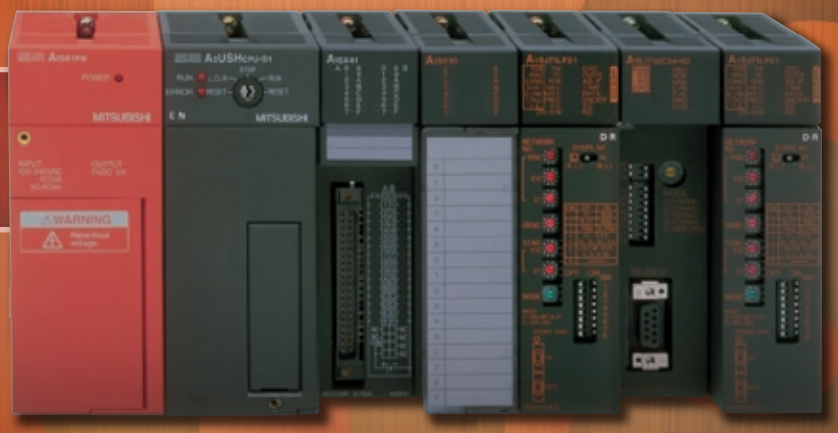
Mitsubishi Programmable Controllers MELSEC-AnS/QnAS (Small Type) Series Transition Guide

From MELSEC-AnS/QnAS (Small Type) Series to

MELSEC-Q Series

AnS→Q

Comprehensive, risk-free upgrade solutions



Oct. 2012 Edition

AnS→Q

From MELSEC-AnS/QnAS Series

➡ MELSEC-Q Series

Complete Support for AnS/QnAS Series Upgrades

Mitsubishi Electric offers a carefully engineered combination of hardware, software, and support designed to allow you to upgrade legacy MELSEC AnS/QnAS Series controller systems to the current MELSEC-Q Series with minimum disruption to your plant operations.

Upgrade Options

Related information P.3
AnS→Q
→ Technical bulletins
→ Replacement handbooks

Convert existing AnS/QnAS Series programs P.5
AnS/QnAS→Q MELSOFT
→ A/QnA → Q conversion support tool

Reuse existing AnS/QnAS Series I/O with Q Series P.9
AnS/QnAS→Q
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Network
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→ MELSECNET(II)-MELSECNET/10 gateway set
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Support
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Production discontinuation of MELSEC-AnS/QnAS (small type) series and MELSEC-I/OLINK

FA-A-0142

In-depth technical documentation resources

Replacement Handbooks

Transition from MELSEC-AnS/QnAS (Small Type) Series to Q Series Handbook

- **Fundamentals** L(NA)08219ENG
- **Intelligent function modules** L(NA)08220ENG

Transition from MELSEC-A/QnA (Large Type), AnS/QnAS (Small type) Series to Q Series Handbook

- **Network Modules** L(NA)08048ENG
- **Communications** L(NA)08050ENG

Transition from MELSECNET/MINI-S3, A2C (I/O) to CC-Link Handbook

L(NA)08061ENG

Transition from MELSEC-I/OLINK to CC-Link/LT Handbook

L(NA)08062ENG

- For the products shown in handbooks for transition, catalogues, and transition examples, refer to the manuals for the relevant products and check the detailed specifications, precautions for use, and restrictions before replacement.
  For the products manufactured by Mitsubishi Electric Engineering Co., Ltd., and other companies, refer to the catalogue for each product and check the detailed specifications, precautions for use, and restrictions before use.
  The manuals and catalogues for our products, products manufactured by Mitsubishi Electric Engineering Co., Ltd., are shown in Appendix of each handbook for transition.
- Products shown in these handbooks are subject to change without notice.

MEMO

Automatic Program Conversion: GX Developer & Q Conversion Support Tool

Minimize program conversion efforts by using the GX Developer's PLC Type Change function and Q Conversion Support Tool.

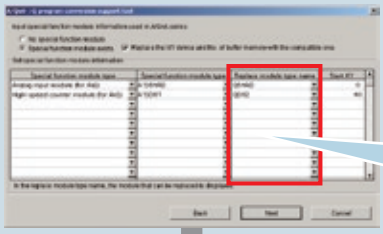
■Q Conversion Support Tool boosts productivity by avoiding time spent consulting manuals for guidance on finishing program conversions.

Change to Q beforehand

Convert AnS/QnAS programs to Q programs with the GX Developer's PLC Type Change function.

AnS/QnAS program (Original project) → PLC type change **GX Developer** → Q program (Converted project)

Enter the configuration information on the existing AnS/QnAS special function modules.



Point 1

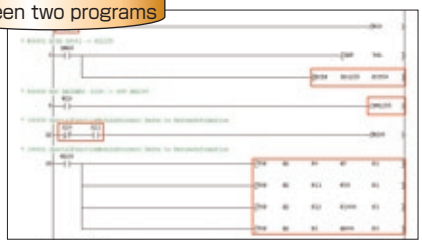
●Specifying a module helps to replace the X/Y device and No. of buffer memory with the compatible one.

A/QnA → Q conversion support tool

Output

Differences between the two programs and guidance on how to complete the conversion are displayed.

Differences between two programs

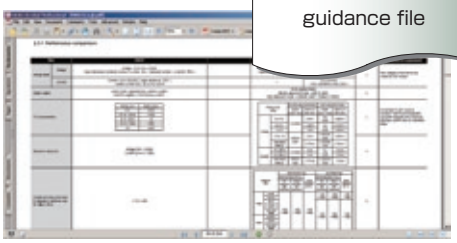


<See 1 on p. 6.>

Point 2

●No need to manually compare the existing program with the converted program!

HTML conversion guidance file



<See 2 on p. 7-8.>

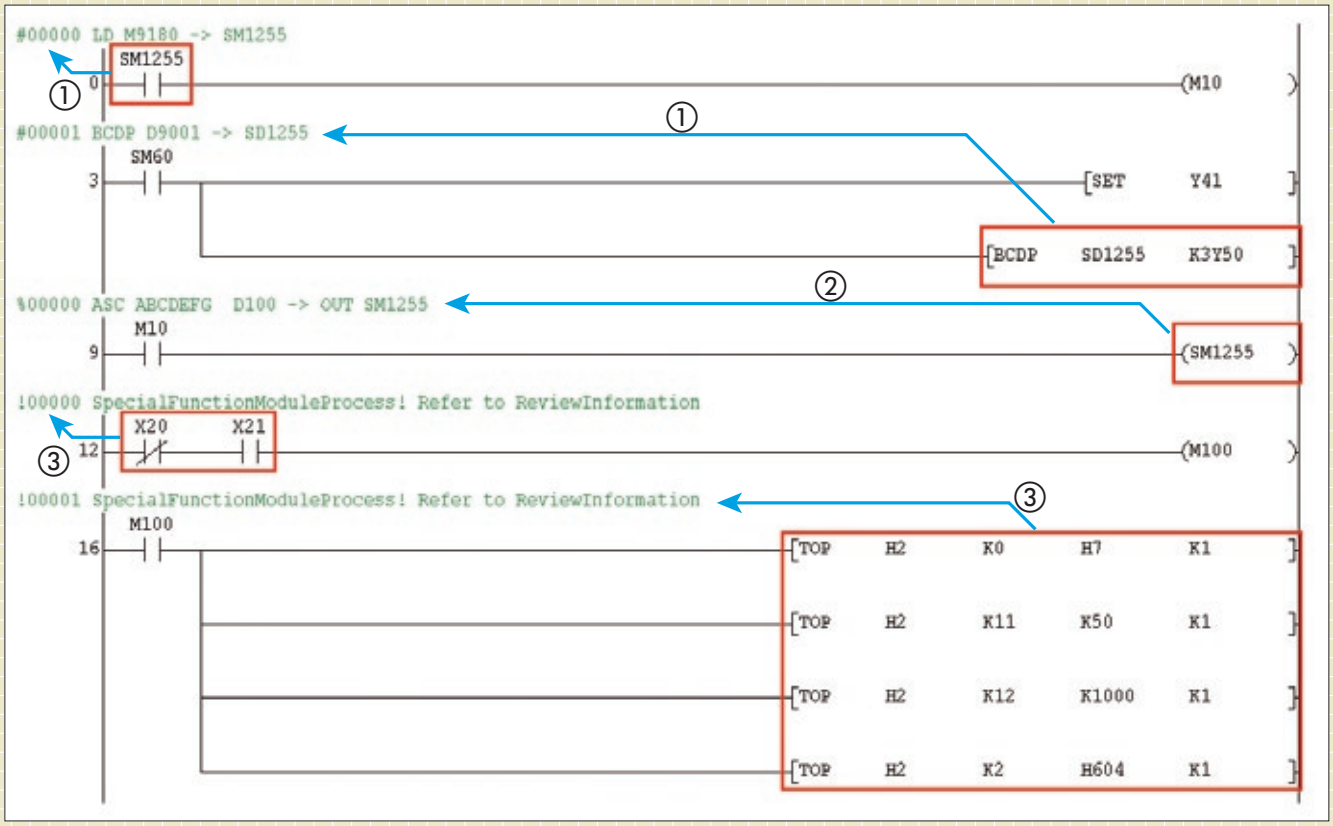
Point 3

●A list of unconverted instructions and devices is displayed.
●Information on recommended products for unconvertible special function modules is displayed.

Note 1: This support tool applies to ladder programs only.
Note 2: Q Conversion Support Tool Version.1.08 or later is required with the conversion for using a Universal model QCPU.
Note 3: For the acquisition of Q Conversion Support Tool, please contact your local Mitsubishi Electric Corporation representative.

1 Differences between the two programs

■Can be modified directly.
Prevents mistakes and improves efficiency.



〈Image of differences between the two programs〉

①Statement of unconverted devices—#

The original device and the converted device are displayed as shown below. The devices contained in the circuit block are displayed one line at a time.

(E.g.) #00001 ANI M9201 → SM1255
("#00001" is a search keyword in the HTML conversion guidance file.)

②Statement of unconverted instructions—%

The original instruction and the converted instruction are displayed as shown below. The instructions contained in the circuit block are displayed one line at a time.

(E.g.) %00001 [LRDP K3 D10 D100 K3] → OUT SM1255
("%00001" is a search keyword in the HTML conversion guidance file.)

③Statement of special function module processes—!

For the special function module instructions (FROM, DFRO, TO, DTO and instructions using X/Y devices), a message requesting review is displayed.

(E.g.) !00001 Spefical Function Module Process! Refer to ReviewInformation
("!00001" is a search keyword in the HTML conversion guidance file.)

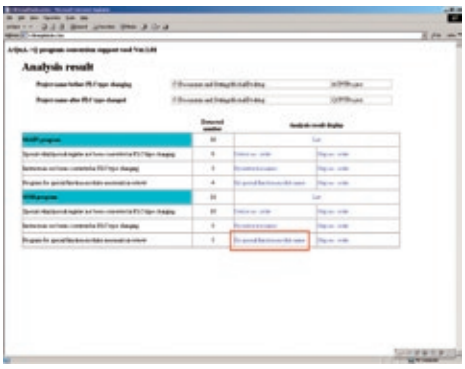
Automatic Program Conversion: GX Developer & Q Conversion Support Tool

2 HTML conversion guidance file

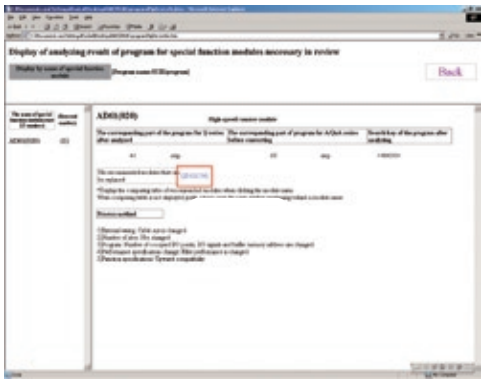
■Easy comparison of performance specifications before and after replacement.

Detailed information is displayed hierarchically in your web browser. Information on the differences between the two programs and the conversion guidance file are linked together.

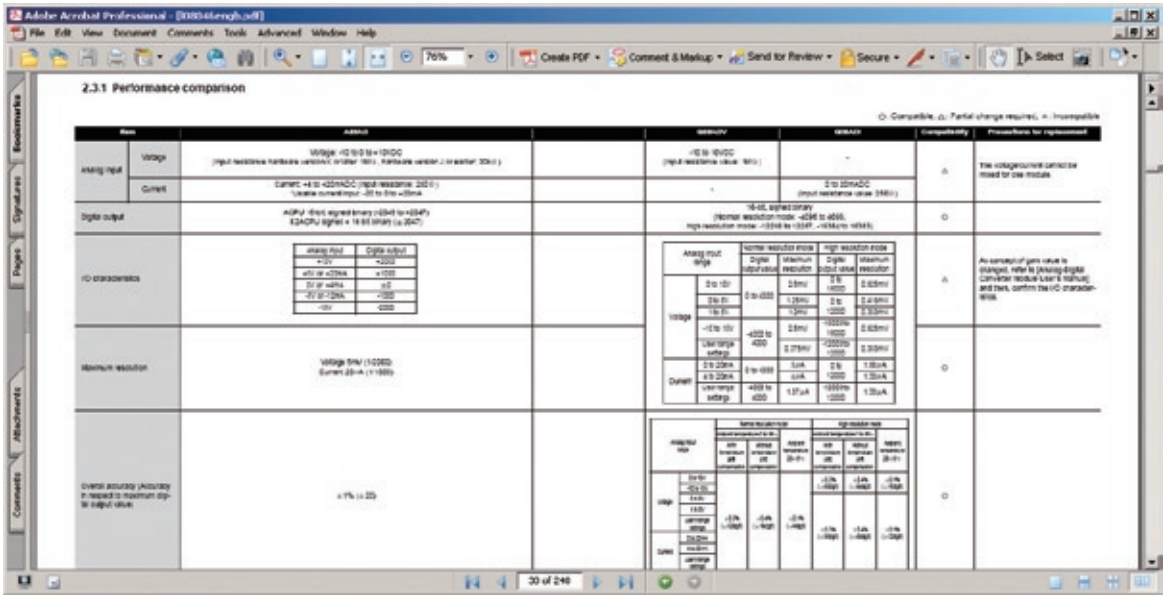
(Example 1) Special function module processes which need to be reviewed



Click "By special function module name" in the "Programs for special function modules necessary in review" row.

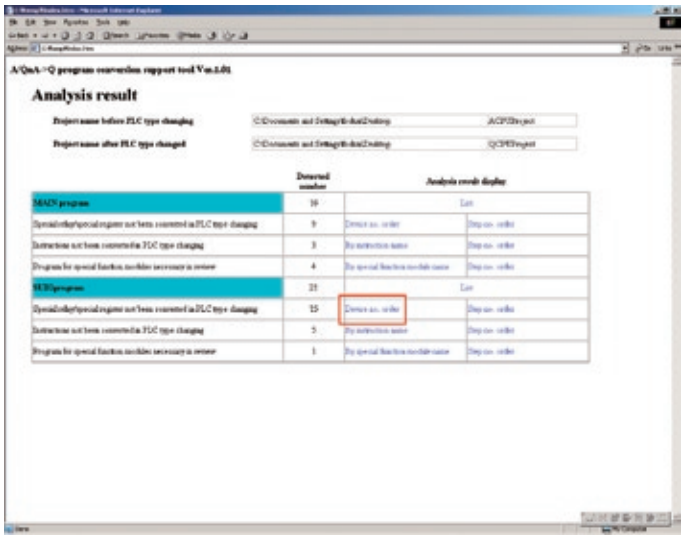


Click the recommended module name next to "The recommended modules that can be replaced."

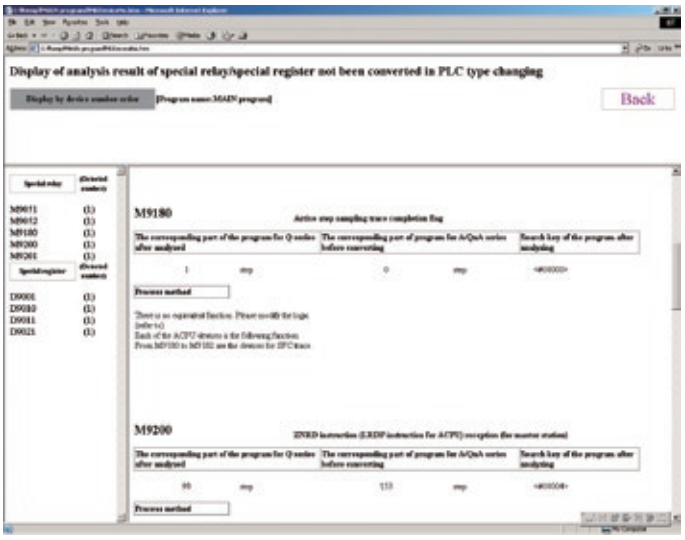


■Details of unconverted special relays and registers can be displayed, improving conversion efficiency.

(Example 2) Special relays and registers which are not converted in the Q program



Click "Device no. order" in the "Special relay/special register not been converted in PLC type changing" row.



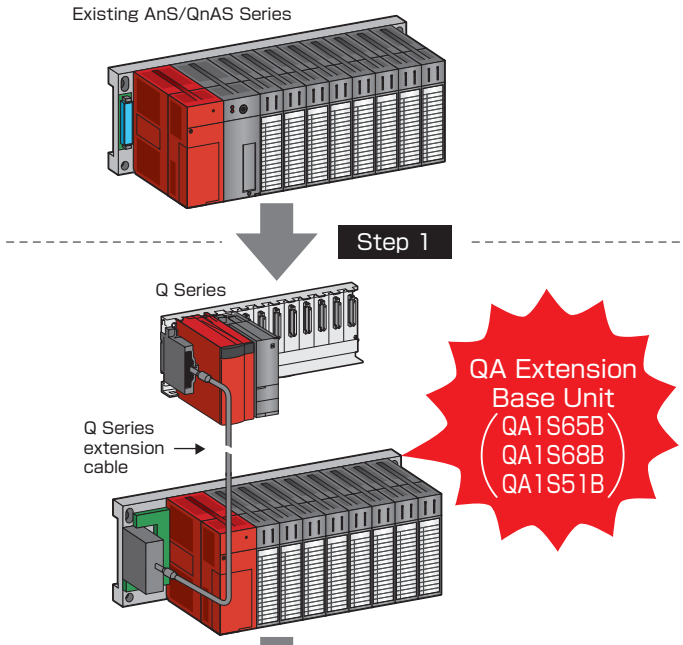
For AnS/QnAS Series

QA Extension Base Unit (QA1S65B QA1S68B QA1S51B)

Use existing AnS/QnAS Series modules when upgrading to QCPU.

■Gradual transition from Ans/QnAS Series to Q Series (Q mode).

●Construct a system that is controlled by the new Q Series CPU (Q mode) while keeping the existing AnS/QnAS Series modules mounted to a QA1S□B extension base unit. The AnS/QnAS Series modules can gradually be replaced to fully establish a Q Series system.



Existing AnS/QnAS Series power supply modules, I/O modules, and other modules can be utilized; wiring is left as it is.

●Remove the QA extension base unit (QA1S□B) when all modules have been replaced with Q Series equivalents.

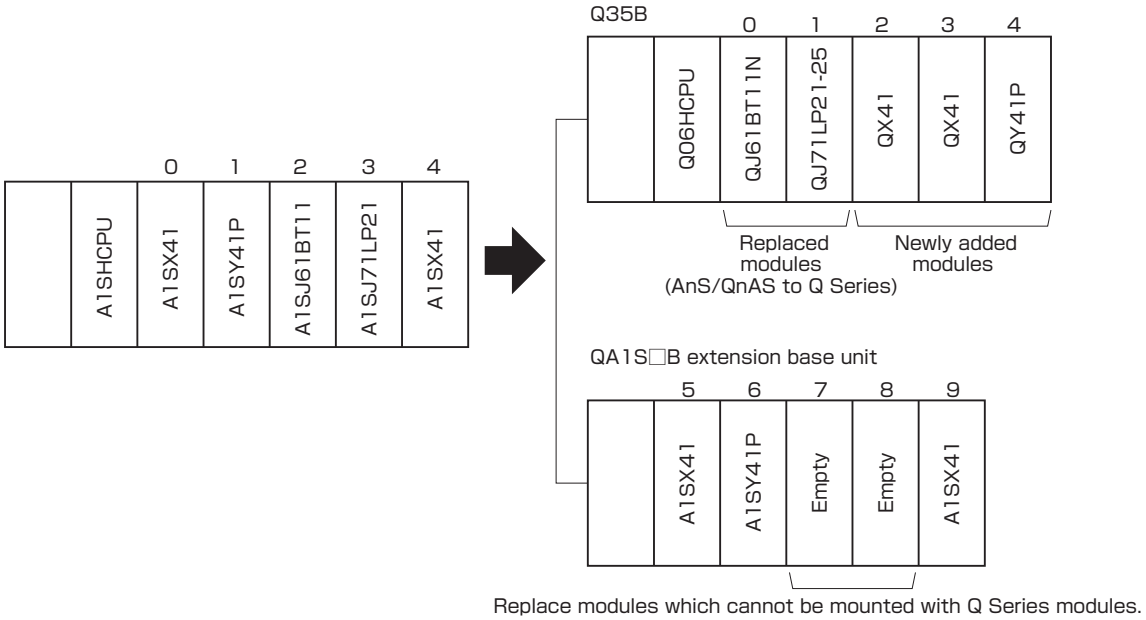
●It is recommended to use QA1S□B extension base units to gradually upgrade from AnS/QnAS Series system to Q Series system while using the assets of AnS/QnAS series system (The QA1S□B extension base units are compatible with High Performance Model QCPUs and Universal Model QCPUs whose first five digits of the serial number are 13102 or later. Basic Model QCPUs, Process CPUs, Redundant CPUs, Safety CPUs and Remote I/O Stations are not compatible).

●Some modules cannot be mounted on the QA1S□B extension base units. For details, see the "QCPU User's Manual (Hardware Design, Maintenance and Inspection) (SH(NA)-080473ENG)".

●No further extensions can be made to QA1S51B as it has not got an Extension Cable Connector.
This unit cannot be used in conjunction with QA6□B and QA6ADP with A5□B nor can QA6ADP be used in conjunction with A6□B.

■Reduce conversion effort by using the same I/O addressing.

When reusing existing modules with a Q Series CPU, it is not required to change the I/O number of the existing modules. For new module(s) on the main base unit, assign a number after the existing modules in the I/O assignment settings. This can greatly reduce the program modification time.



Note: Assign the I/O numbers in the following order: Q Series to AnS/QnAS Series or AnS/QnAS Series to Q Series.
When the order is mixed (i.e., Q Series → AnS/QnAS Series → Q Series), an error will occur in the CPU.

■Example of I/O assignment

		Model	Type	Point	Address
Main base unit	0	QJ61BT11N	Intelli.	32	100
	1	QJ71LP21-25	Intelli.	32	120
	2	QX41	Input	32	140
	3	QX41	Input	32	160
	4	QY41P	Output	32	180

		Model	Type	Point	Address
Extension base unit	5	A1SX41	Input	32	00
	6	A1SY41P	Output	32	20
	7	——	Empty	32	40
	8	——	Empty	32	60
	9	A1SX41	Input	32	80

Upgrade Tool (manufactured by Mitsubishi Electric Engineering Co., Ltd.)

Replace AnS/QnAS Series systems with Q Series without extensive I/O rewiring.

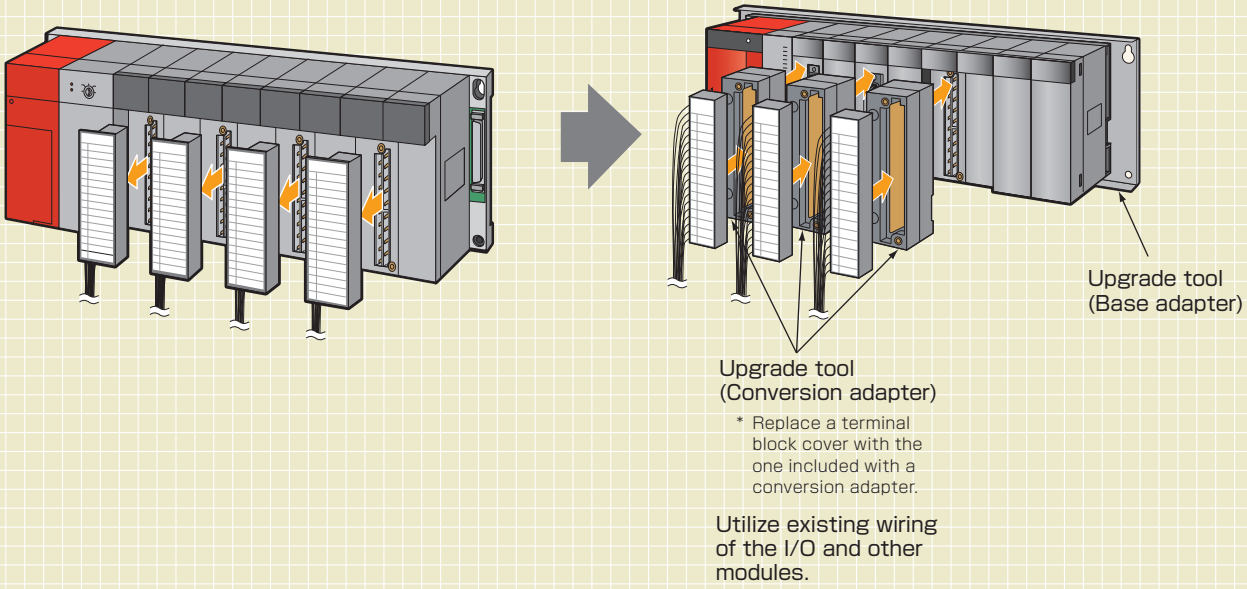
■Upgrade tool features

The upgrade tool consists of two parts: a conversion adapter to modify the existing wiring of AnS/QnAS Series input/output/analog/high-speed counter/temperature input modules to the wiring of Q Series modules; and a Q Series base adapter mountable through the installation hole of the AnS/QnAS Series base unit.

- ●Remove the AnS/QnAS Series programmable controllers along with the base unit, install the base adapter in the same position, and mount Q Series modules (New installation holes are unnecessary when mouting the base adaptor).
- ●Attach the conversion adapters to the Q Series modules.
- ●Remove the terminal blocks from the existing AnS/QnAS Series modules and mount them on the conversion adapters (The existing wiring can be used without modification*).

*Partial change in wiring for the power supply and common terminals is required.

(Example) Replacing AnS/QnAS Series modules with Q Series modules using Conversion adapters and a Base adapter


Upgrade tool
(Base adapter)
Upgrade tool
(Conversion adapter)
* Replace a terminal block cover with the one included with a conversion adapter.
Utilize existing wiring of the I/O and other modules.

For detailed specifications, precautions, and restrictions of the upgrade tool, please refer to the brochure (NA C088E-116 published by Mitsubishi Electric Engineering Co., Ltd.) and user's manual. For the upgrade tool, please contact your local Mitsubishi sales office or representative.

■Conversion Adapter List

For input/output modules*1(One slot type)

Input / Output	AnS/QnAS Series Model	Q Series Model	Conversion Adapter Model
Input	A1SX10	QX10	ERNT-ASQTXY10
	A1SX10EU		
Output	A1SY10	QY10	
	A1SY10EU		
Input	A1SX40	QX40	ERNT-ASQTX40
	A1SX40-S2		
	A1SX40-S1	QX40-S1	
	A1SX80	QX80	ERNT-ASQTX80
	A1SX80-S1		
	A1SX80-S2		
Output	A1SY22	QY22	ERNT-ASQTY22
	A1SY40 (P)	QY40P	ERNT-ASQTY40
	A1SY50	QY50	ERNT-ASQTY50
	A1SY80	QY80	ERNT-ASQTY80

For input/output modules*1(Two slots type) New

Input / Output	AnS/QnAS Series Model	Q Series Model	Conversion Adapter Model
Input	A1SX20	QX28 ×2	ERNT-ASQTX20
	A1SX20EU		
Output	A1SY60	QY68A ×2	ERNT-ASQTY60
	A1SY60E		ERNT-ASQTY60E

*1: Partial change in wiring for the power supply and common terminals is required.
*2: Conversion Adapter Fixture is attached.
This Fixture is for fixing Conversion Adapter to Base Adapter or Conversion Adapter DIN Rail Mounting Bracket.

For analog modules(One slot type)

Input / Output	AnS/QnAS Series Model	Q Series Model	Conversion Adapter Model
Input	A1S64AD	Q64AD	ERNT-ASQT64AD
	A1S68AD (Voltage input)	Q68ADV	ERNT-ASQT68AD
	A1S68AD (Current input)	Q68ADI	
	A1S68AD	Q68AD-G	ERNT-ASQT68AD-G※2
Output	A1S62DA	Q62DAN	ERNT-ASQT62DA
	A1S68DAV	Q68DAVN	ERNT-ASQT68DA
	A1S68DAI	Q68DAIN	
I/O	A1S63ADA	Q64AD2DA	ERNT-ASQT63ADA

For high-speed counter modules(One slot type) New

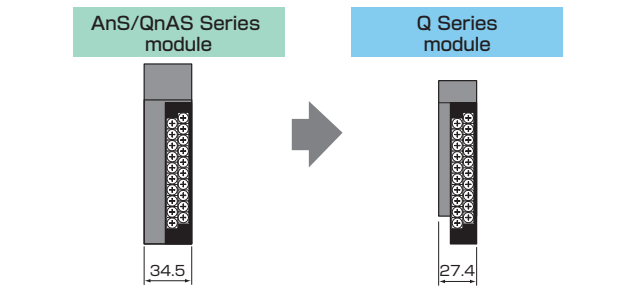
Input / Output	AnS/QnAS Series Model	Q Series Model	Conversion Adapter Model
Input	A1SD61	QD62	ERNT-ASQTD61※2
		QD62-H01	
		QD62-H02	
	A1SD62	QD62	ERNT-ASQTD62※2
	A1SD62E	QD62E	
	A1SD62D	QD62D	ERNT-ASQTD62D※2

Temperature input modules(One slot type) New

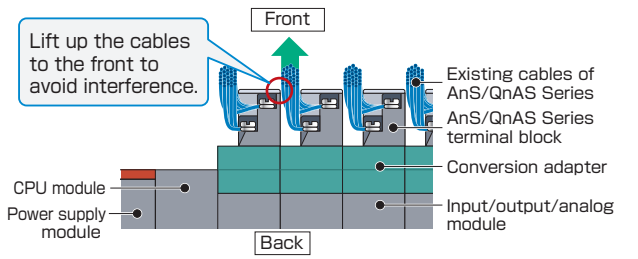
Input / Output	AnS/QnAS Series Model	Q Series Model	Conversion Adapter Model
Input	A1S68TD	Q68TD-G-H01	ERNT-ASQT68TD-H01※2
		Q68TD-G-H02	ERNT-ASQT68TD-H02※2
	A1S62RD3(N)	Q64RD	ERNT-ASQT62RD
	A1S62RD4(N)		

■Instructions

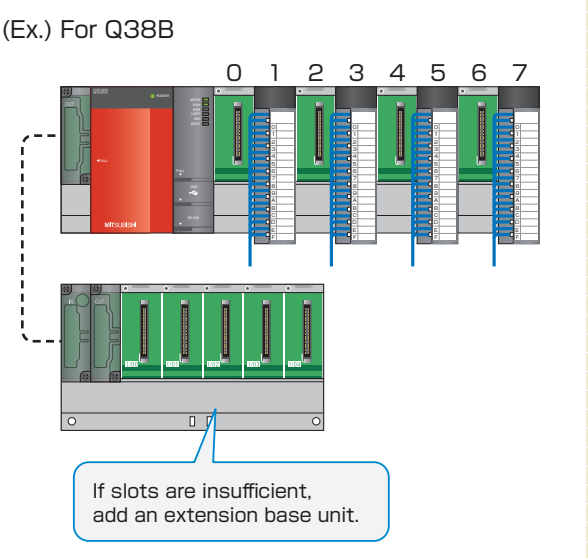
●Check mounting conditions before using the upgrade tool, as the module width (34.5mm→27.4mm) and wiring space is decreased.



●If cables interfere with the module, lift up the cables to the front to avoid interference.



●If the cables still interfere, leave an empty slot between modules to secure wiring space.



●Replace a terminal block cover with the one included with a conversion adapter.

Upgrade Tool (manufactured by Mitsubishi Electric Engineering Co., Ltd.)

Replace AnS/QnAS Series systems with Q Series without extensive I/O rewiring.

■Base Adapter List

Base Adapters for mounting through the installation hole of the AnS/QnAS Series base unit.

For main base units*1

AnS/QnAS Series Model	Q Series Model	Base Adapter Model
A1S38B/A1S38HB	Q38B	ERNT-ASQB38N New
A1S35B	Q35B	ERNT-ASQB35N New
A1S33B	Q33B	ERNT-ASQB33N New
A1SJCPU	Q00JCPU Q00UJCPU	ERNT-ASQB00JN New
A1SJCPU-S3		
A1SJHCPU		

For extension base units*1

AnS/QnAS Series Model	Q Series Model	Base Adapter Model
A1S68B	Q68B	ERNT-ASQB68N New
A1S65B	Q65B	ERNT-ASQB65N New
A1S55B	Q55B	ERNT-ASQB55N New

*1:The conventional Base Adapters are available when not using Conversion Adapter with Fixture.

■Conversion Adapter DIN Rail Mounting Bracket List New

Mounting Brackets for Conversion Adapter with Fixture while mounting the MELSEC-Q Series base unit to DIN rail.

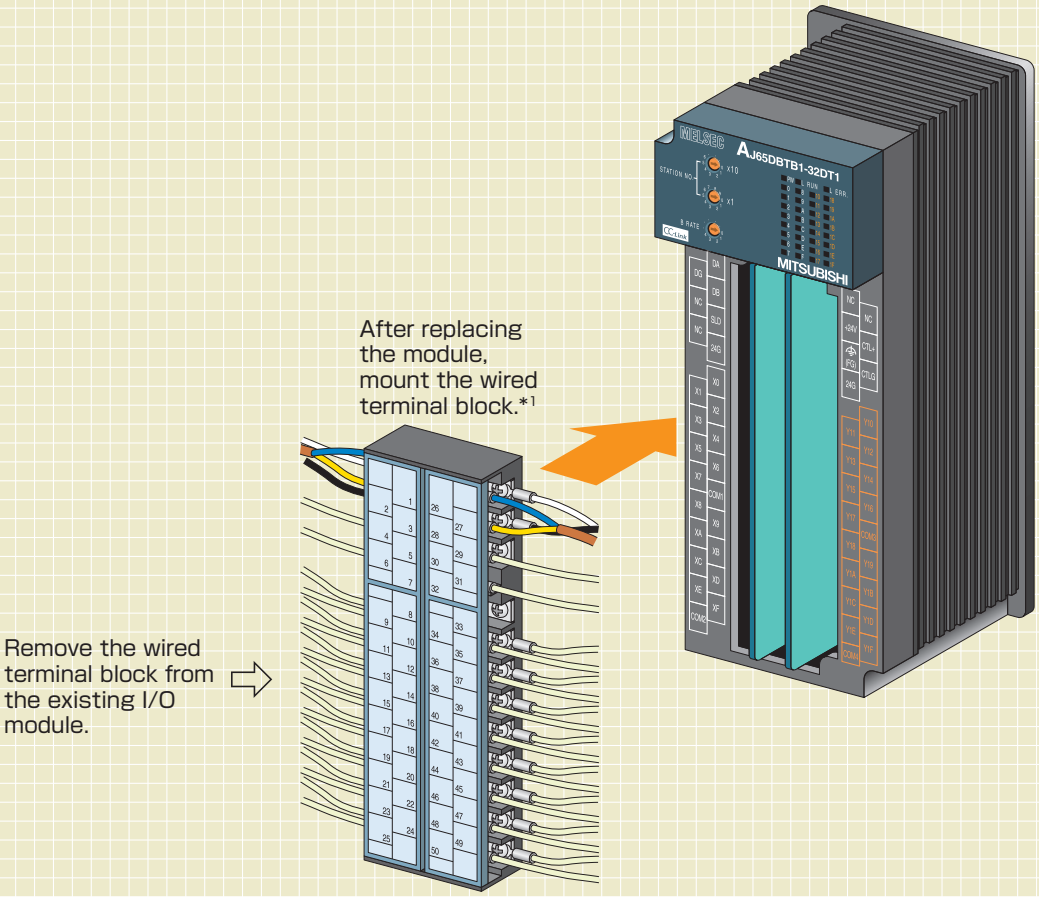
Main base / Extension	AnS/QnAS Series Model	Q Series Model	Mounting Bracket Model
Main base	A1S38B/A1S38HB	Q38B	ERNT-ASQDIN3868
Extension	A1S68B	Q68B	
Main base	A1S35B	Q35B	ERNT-ASQDIN356500J
Extension	A1S65B	Q65B	
Main base	A1SJCPU	Q00JCPU Q00UJCPU	
	A1SJCPU-S3		
	A1SJHCPU		
Extension	A1S33B	Q33B	ERNT-ASQDIN3355
	A1S55B	Q55B	

Note:A Q6DIN1, Q6DIN2 or Q6DIN3 Adapter for the DIN rail installation (manufactured by Mitsubishi Electric Corporation) is also required while mounting a MELSEC-Q Series base unit with Conversion Adapter DIN Rail Mounting Bracket to a DIN rail.

A2C Shape CC-Link Remote I/O Module

Replace A2CCPU and NET/MINI-S3 I/O modules with CC-Link using existing NET/MINI-S3 wiring.

■The simple replacement process helps minimize the upgrade time.
The installation size is the same as that of A2C I/O modules; existing terminal block can be mounted directly.


After replacing the module, mount the wired terminal block.*1
Remove the wired terminal block from the existing I/O module.
MELSEC
AJ65DBTB1-32DT1
MITSUBISHI

*1: The communication cables and power cables need to be rewired.

■Model list

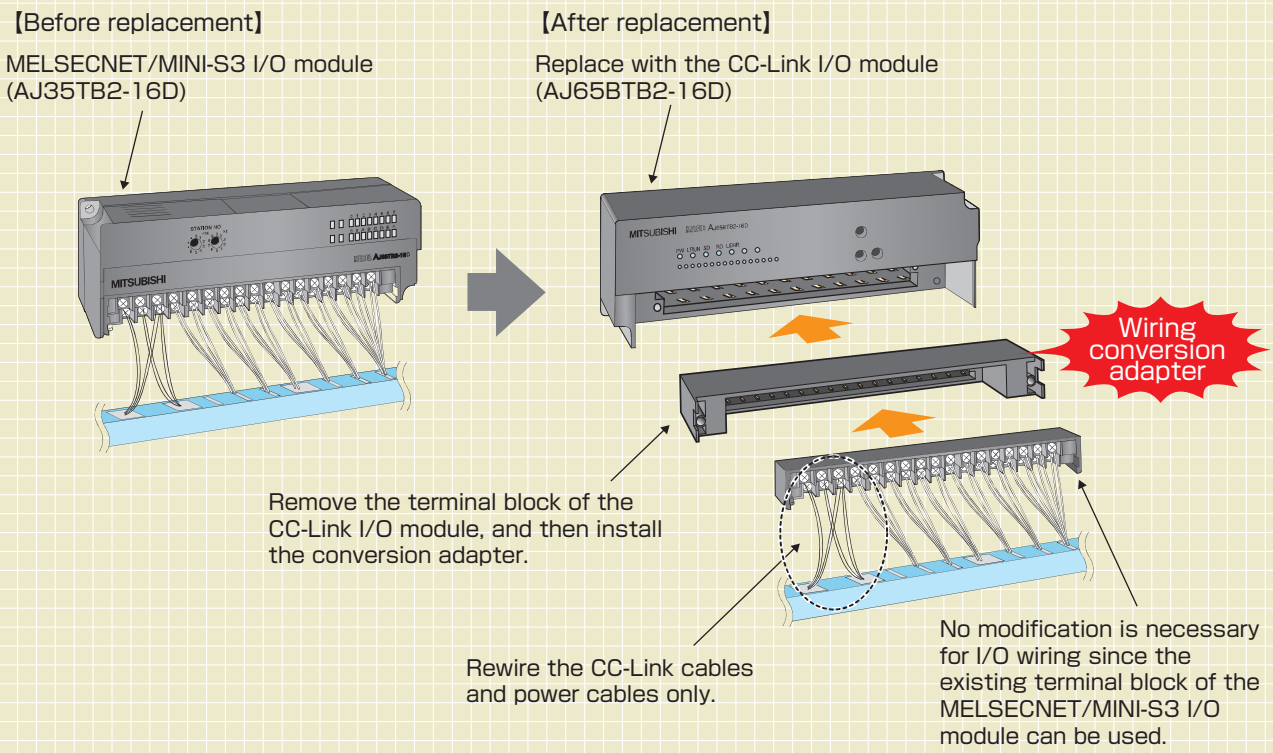
Discontinued model	Alternative model	
	Model	Outline
AX41C AX81C	AJ65DBTB1-32D	Terminal block type, 24 V DC input, 32 points, sink/source
AY51C	AJ65DBTB1-32T1	Terminal block type, 0.5 A transistor output, 32 points, sink
AX40Y50C	AJ65DBTB1-32DT1	Terminal block type, 24 V DC input, 16 points; 0.5 A transistor output, 16 points, I/O composite module
AY13C	AJ65DBTB1-32R	Terminal block type, relay output, 32 points
AX40Y10C AX80Y10C	AJ65DBTB1-32DR	Terminal block type, 24 V DC input, 16 points; relay output, 16 points, I/O composite module

MELSECNET/MINI-S3 I/O Module Wiring Conversion Adapter

Replace NET/MINI-S3 systems with CC-Link while reusing existing NET/MINI-S3 wiring.

■Wiring adapter terminal blocks eliminate the need to rewire.

(Example) Replacing AJ35TB2-16D with AJ65BTB2-16D using a wiring conversion adapter A6ADP-2MC16D


【Before replacement】
MELSECNET/MINI-S3 I/O module (AJ35TB2-16D)
【After replacement】
Replace with the CC-Link I/O module (AJ65BTB2-16D)
Wiring conversion adapter
Remove the terminal block of the CC-Link I/O module, and then install the conversion adapter.
Rewire the CC-Link cables and power cables only.
No modification is necessary for I/O wiring since the existing terminal block of the MELSECNET/MINI-S3 I/O module can be used.

■Model list

Discontinued model		Alternative model		
Product name	Model	Model		Remarks (restrictions)
		Alternative module	Conversion adapter	
Input module	AJ35TB1-16D	AJ65BTB1-16D	Wiring conversion adapter for 26-point terminal block*1 A6ADP-1MC16D	*1: The overall size is increased due to addition of the adapter to the alternative module. *2: Additional wiring to CTL+ (External power supply for output) is required.
	AJ35TB2-16D	AJ65BTB2-16D	Wiring conversion adapter for 34-point terminal block*1 A6ADP-2MC16D	
Output module	AJ35TB1-16T	AJ65BTB1-16T	Wiring conversion adapter for 26-point terminal block*1, *2 A6ADP-1MC16T	

Modules for Easy Replacement

A variety of modules are available to facilitate replacement.

■DC input modules compatible with 6mA rated input current (QX41-S2, QX81-S2)

Use modules that have a high rated input current and are compatible with proximity sensor inputs.

Common type	AnS/QnAS Series	Q Series
Positive common	A1SX41*1	QX41-S2
	A1SX41-S2	
	A1SX42*2,*3	
	A1SX42-S2*3	
Negative common	A1SX81*1	QX81-S2
	A1SX81-S2	

*1: Use QX71 when 12VDC is selected.
*2: Use QX72 when 12VDC is selected.
*3: Use two QX41-S2s when using more than 32 points.

■Temperature control module (Q64TCTTN, Q64TCRTN, Q64TCTTBWN, Q64TCRTBWN)

Temperature control module can be replaced without changing the existing temperature sensor.

Temperature sensor	AnS/QnAS Series	Q Series
Thermocouple	A1S64TCTT-S1	Q64TCTTN
	A1S62TCTT-S2	
	A1S64TCTRT	
Platinum resistance thermometers	A1S64TCRT-S1	Q64TCRTN
	A1S62TCRT-S2	
	A1S64TCTRT	
Thermocouple (Heater disconnection detection function)	A1S64TCTTBW-S1	Q64TCTTBWN
	A1S62TCTTBW-S2	
	A1S64TCTRTBW	
Platinum resistance thermometers (Heater disconnection detection function)	A1S64TCRTBW-S1	Q64TCRTBWN
	A1S62TCRTBW-S2	
	A1S64TCTRTBW	

■High-speed counter modules (QD62-H01, QD62-H02)

Modules can be replaced with no spec restrictions of the existing pulse generators (e.g. encoders etc.).

Counting speed	AnS/QnAS Series	Q Series
50KPPS	A1SD61	QD62-H01
10KPPS		QD62-H02

* QD62-H01/H02 have 16 occupied I/O points. To utilize the programs before module replacement, set the same start numbers of I/O signal to the modules mounted to the right of the replaced high-speed counter module.
* The "limit switch output function" of A1SD61 can be substituted for the "coincidence output function" of QD62-H01/H02.

■Positioning module(QD73A1) New

The positioning module realizes servomotor control with a high-resolution encoder, and is compatible with a 1 Mpps maximum input pulse (x10 conventional module).
Replace the positioning module while maintaining existing external devices such as the servo amplifiers.

Positioning mode	AnS/QnAS Series	Q Series
Position control mode	A1SD70	QD73A1
Velocity/position control switchover mode		

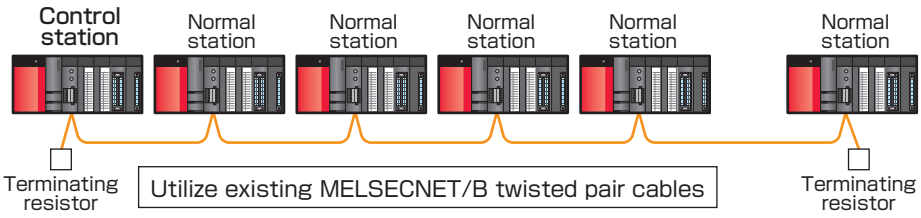
MELSECNET/H Network Module

QJ71NT11B (twisted bus type)

Utilize the existing MELSECNET/B twisted pair cables to build MELSECNET/H network systems.

■MELSECNET/H network system can be built using twisted pair cables.

Existing MELSECNET/B twisted pair cables are used to build the MELSECNET/H network system when replacing AnS/QnAS A Series modules (MELSECNET/B) with Q Series modules.
Modules are replaced without modifying the previously laid network cables.
A high-speed and large-volume network system can also be built using CC-Link cables.



Item			Twisted bus system specification	
Number of stations per network			32 stations (1 control station, 31 normal stations)	
Cable type			Twisted pair cable	CC-Link Ver. 1.10 compatible cable
Overall distance per network			–	–
	Communication speed	156 k bps	1200 m	1200 m
		312 k bps	600 m	900 m
		625 k bps	400 m	600 m
		1.25 M bps	200 m	400 m
		2.5 M bps	(N/A)	200 m
		5 M bps		150 m
		10 M bps		100 m

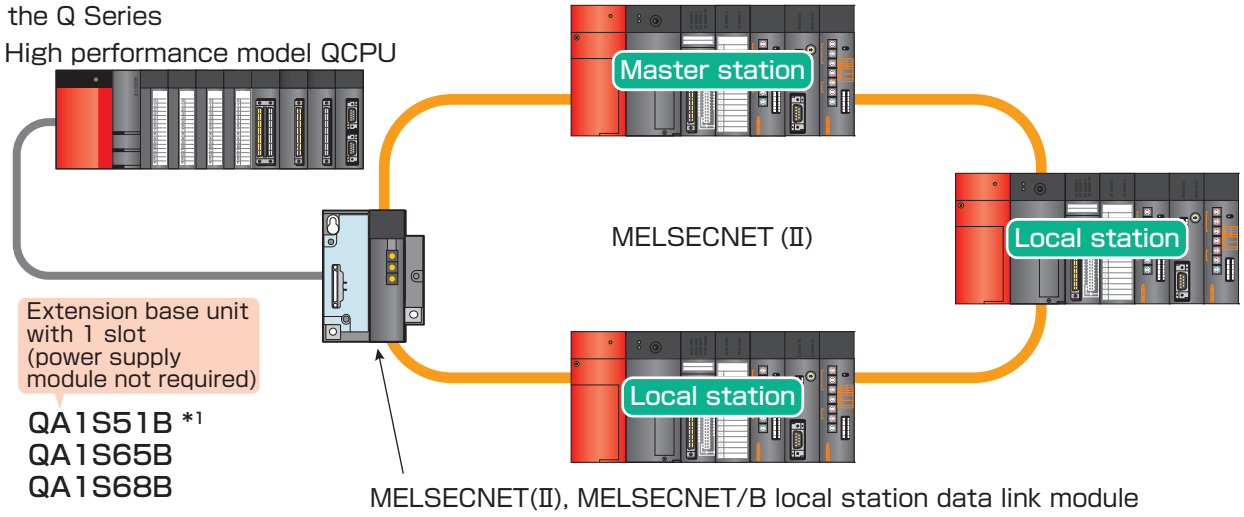
MELSECNET(Ⅱ), MELSECNET/B Local Station Data Link Module (A1SJ71AP23Q, A1SJ71AR23Q, A1SJ71AT23BQ)

Upgraded AnS local station data link modules permit a direct Q Series connection to existing networks as local stations.

■Replace AnS/QnAS Series MELSECNET(Ⅱ), MELSECNET/B stations with Q Series systems.

The MELSECNET(Ⅱ)/B local station data link modules allow a Q Series system to directly connect to existing NET(Ⅱ)/NET/B data link system via a QA1S□B extension base unit.

Example of a MELSECNET(Ⅱ) configuration incorporating the Q Series



*1: No further extensions can be made to QA1S51B as it has not got an Extension Cable Connector. This unit cannot be used in conjunction with QA6□B and QA6ADP with A5□B nor can QA6ADP be used in conjunction with A6□B.

■Local station data link module options

Model	Outline
A1SJ71AP23Q	MELSECNET(Ⅱ) local station data link module for SI optical fiber cable
A1SJ71AR23Q	MELSECNET(Ⅱ) local station data link module for coaxial cable
A1SJ71AT23BQ	MELSECNET/B local station data link module for shielded twisted pair cable

●Specifications

①Supported CPUs
High Performance Model QCPUs [Q02(H), Q06H, Q12H, and Q25HCPU] and Universal Model QCPUs whose first five digits of the serial number are 13102 or later.

②Compatible extension base units
QA1S□B or QA□B with A-A1S module conversion adapter (A1ADP-SP)

③Number of modules per CPU
Send point range can be further increased by mounting up to 6 modules per CPU.

④Network parameters
Minimal setup required, as network parameters settings are automatically detected by the module.

⑤Link refresh setting
Link refresh setting is not automatically detected. Hence, FROM/TO instructions within sequence program to enable send/receive cyclic data are required.

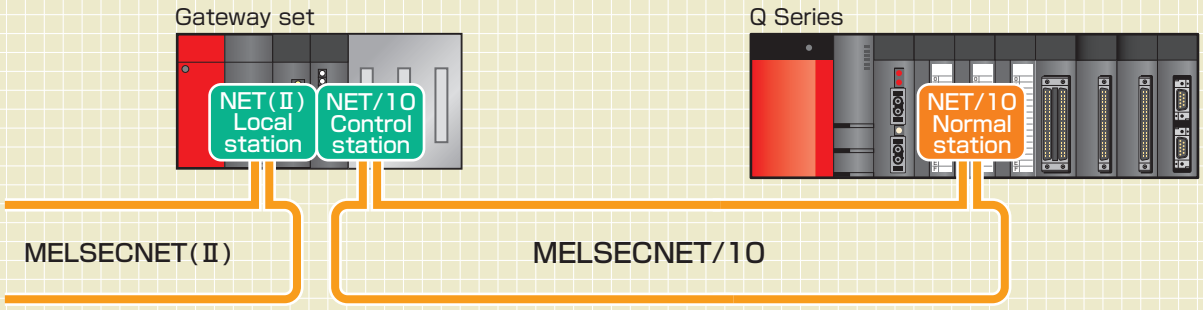
Sample programs for link refresh are provided in the "A/QnA → Q Conversion Support Tool." The sample program can be used to create a QCPU program which may reduce development time.
For details, please contact your local Mitsubishi sales office or representative.

MELSECNET(Ⅱ)-MELSECNET/10 Gateway Set (Q6KT-NETGW-□□)

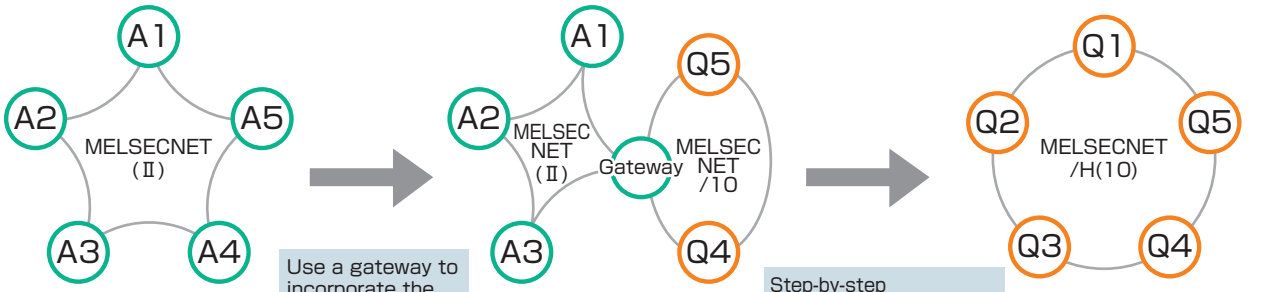
Implement gradual migration from MELSECNET(Ⅱ) to MELSECNET/10.

■Use a Q2AS based MELSECNET(Ⅱ)/10 gateway to gradually convert MELSECNET(Ⅱ) stations to MELSECNET/10. MELSECNET/10 is backwards compatible with the Q Series via MELSECNET/H.

(Example) Partial replacement of MELSECNET(Ⅱ), from AnS/QnAS Series programmable controllers to Q Series programmable controllers



Step-by-step replacement with Q Series



Please check the cautions and restrictions for the gateway station network parameters etc. in the related manuals.

An AnS/QnAS Series system

Qn Q Series system

■Gateway set options

Set model name	Main part			MELSECNET(Ⅱ)/B part	MELSECNET/10 part
Q6KT-NETGW-SS	A1S35B	A1S61PN	Q2ASCPU	A1SJ71AP21	A1SJ71QLP21
Q6KT-NETGW-RS				A1SJ71AR21	A1SJ71QLP21
Q6KT-NETGW-RB					A1SJ71QBR11
Q6KT-NETGW-TS				A1SJ71AT21B	A1SJ71QLP21
Q6KT-NETGW-TB					A1SJ71QBR11

Reading the model name

Q6KT-NETGW-□□
Gateway set
① ②

①Network type: MELSECNET(Ⅱ)
S: SI optical fiber cable (double loop)
R: Coaxial cable (double loop)
T: Twisted pair cable (bus)

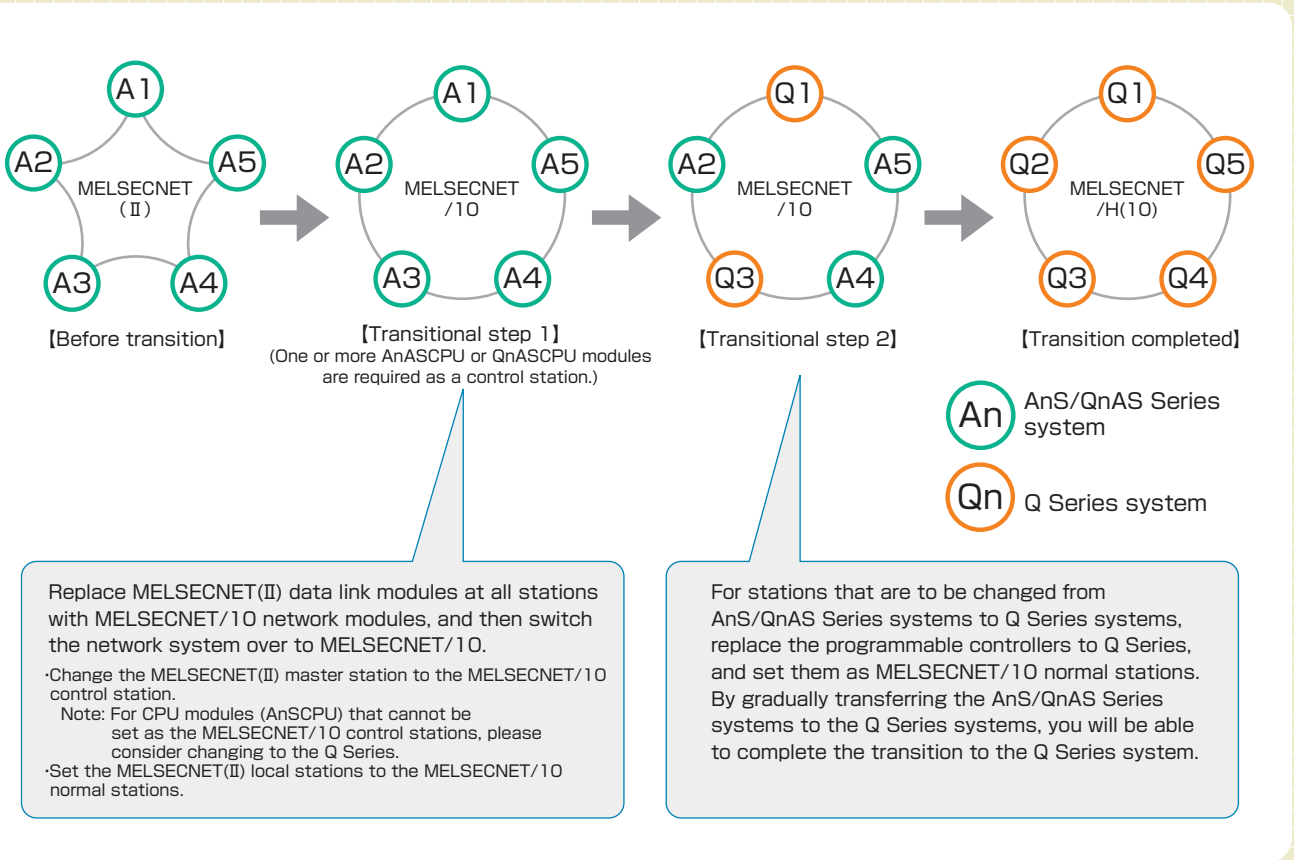
②Network type: MELSECNET/10
S: SI optical fiber cable (double loop)
B: Coaxial cable (bus)

MELSECNET/10 Network Modules
(Production continues)

Complete replacement of MELSECNET(Ⅱ) systems with MELSECNET/10 while reusing existing cable installations.

■Step-by-step transition from an AnS/QnAS Series and Q Series combined system to a Q Series system.

Further network upgrade options are available because of the continued production of MELSECNET/10 modules.
A complete MELSECNET(Ⅱ) system can be replaced with MELSECNET/10 while reusing the existing cable installations.
Following the network replacement, the AnS/QnAS Series stations can be replaced with Q Series stations as needed in a step-by-step manner.
However, the step-by-step transition is not possible if the network includes of a combination of AnS/QnAS Series and Q Series stations, because AnS/QnAS Series does not support MELSECNET/H twisted bus system.


A1
A2
A5
MELSECNET
(Ⅱ)
A3
A4
【Before transition】
A1
A2
A5
MELSECNET
/10
A3
A4
【Transitional step 1】
(One or more AnASCPU or QnASCPU modules are required as a control station.)
Q1
A2
A5
MELSECNET
/10
Q3
A4
【Transitional step 2】
Q1
Q2
Q5
MELSECNET
/H(10)
Q3
Q4
【Transition completed】
An
AnS/QnAS Series system
Qn
Q Series system
Replace MELSECNET(Ⅱ) data link modules at all stations with MELSECNET/10 network modules, and then switch the network system over to MELSECNET/10.
·Change the MELSECNET(Ⅱ) master station to the MELSECNET/10 control station.
Note: For CPU modules (AnSCPU) that cannot be set as the MELSECNET/10 control stations, please consider changing to the Q Series.
·Set the MELSECNET(Ⅱ) local stations to the MELSECNET/10 normal stations.
For stations that are to be changed from AnS/QnAS Series systems to Q Series systems, replace the programmable controllers to Q Series, and set them as MELSECNET/10 normal stations. By gradually transferring the AnS/QnAS Series systems to the Q Series systems, you will be able to complete the transition to the Q Series system.

■Network module options

Product name	Model	
	Control/normal station	Remote I/O station
MELSECNET/10 network module	A1SJ71LP21 A1SJ71BR11 A1SJ71QLP21 A1SJ71QBR11	–

Product List

List of products used for upgrade

Extension base unit

Product name	Model	Outline
QA(1S) extension base unit	QA1S65B	5 slots, for AnS Series modules
	QA1S68B	8 slots, for AnS Series modules
	QA1S51B	1 slot, for AnS Series modules (power supply module not required)

A2C shape CC-Link remote I/O module

Product name	Model	Outline
CC-Link remote I/O module (Screw/2-piece terminal block, dustproof type)	AJ65DBTB1-32D	Input: 32 points, 24 V DC (positive/negative common [sink/source]), terminal block 1-wire type, response time: 10 ms
	AJ65DBTB1-32T1	Output: 32 points, 12/24 V DC, 0.5 A transistor output (sink), terminal block 1-wire type (low leakage current type)
	AJ65DBTB1-32R	Output: 32 points, 24 V DC/240 V AC, 2 A relay output, terminal block 1-wire type
	AJ65DBTB1-32DT1	Input: 16 points, 24 V DC (positive common [sink]), 1-wire type, response time: 10 ms Output: 16 points, 24 V DC, 0.5 A transistor output (sink), terminal block 1-wire type (low leakage current type)
	AJ65DBTB1-32DR	Input: 16 points, 24 V DC (positive/negative common [sink/source]), response time: 10 ms Output: 16 points, 24 V DC/240 V AC, 2 A relay output, terminal block 1-wire type

MELSECNET/MINI-S3-CC-Link wiring conversion adapter

Product name	Model	Outline
MELSECNET/ MINI-S3-CC-Link wiring conversion adapter	A6ADP-1MC16D	Wiring conversion adapter for 26-point terminal block, 1-wire type, 16-point input, CC-Link module dedicated adapter
	A6ADP-1MC16T	Wiring conversion adapter for 26-point terminal block, 1-wire type, 16-point output (with CTL+ terminal), CC-Link module dedicated adapter
	A6ADP-2MC16D	Wiring conversion adapter for 34-point terminal block, 2-wire type, 16-point input, CC-Link module dedicated adapter

DC input module

Product name	Model	Outline
DC input module	QX41-S2	32 points, 24 V DC, rated input current: approximately 6 mA, positive common type, 32 points/common, response time: 1 ms/5 ms/10 ms/20 ms/70 ms or less (Set by the CPU parameter at the initial setting of 10 ms for both ON to OFF and OFF to ON)
	QX81-S2	32 points, 24 V DC, rated input current: approximately 6 mA, negative common type, 32 points/common, response time: 1 ms/5 ms/10 ms/20 ms/70 ms or less (Set by the CPU parameter at the initial setting of 10 ms for both ON to OFF and OFF to ON)

Temperature control module

Product name	Model	Outline
Temperature control module	Q64TCRTN	4 channels, platinum resistance thermometers (Pt100, JPt100) No heater disconnection detection function Sampling cycle: 0.5s/4CH, 18-point terminal block
	Q64TCRTBWN	4 channels, platinum resistance thermometers (Pt100, JPt100) Heater disconnection detection function Sampling cycle: 0.5s/4CH, 18-point terminal block × 2
	Q64TCTTN	4 channels, thermocouple (K, J, T, B, S, E, R, N, U, L, PL2, W5Re/W26Re) No heater disconnection detection function Sampling cycle: 0.5s/4CH, 18-point terminal block
	Q64TCTTBWN	4 channels, thermocouple (K, J, T, B, S, E, R, N, U, L, PL2, W5Re/W26Re) Heater disconnection detection function Sampling cycle: 0.5s/4CH, 18-point terminal block × 2

High-speed counter module

Product name	Model	Outline
High-speed counter module	QD62-H01	Replacement module with the same input filtering system and counting speed as A1SD61 (50KPPS)
	QD62-H02	Replacement module with the same input filtering system and counting speed as A1SD61 (10KPPS).

Positioning module New

Product name	Model	Outline
Positioning module	QD73A1	1-axis analog output type Position control mode (positioning control, two-phase trapezoidal positioning control) Velocity/position control switchover mode

MELSECNET/H twisted bus type network module

Product name	Model	Outline
MELSECNET/H twisted bus type network module	QJ71NT11B	MELSECNET/H twisted pair cable, single bus, for control/normal station

Product List

MELSECNET(Ⅱ), MELSECNET/B local station data link module

Product name	Model	Outline
MELSECNET(Ⅱ) local station data link module	A1SJ71AP23Q	MELSECNET(Ⅱ) local station data link module for SI optical fiber cable
	A1SJ71AR23Q	MELSECNET(Ⅱ) local station data link module for coaxial cable
MELSECNET/B local station data link module	A1SJ71AT23BQ	MELSECNET/B local station data link module for shielded twisted pair cable

MELSECNET(Ⅱ)-MELSECNET/10 gataway set

Product name	Model	Outline
MELSECNET(Ⅱ)-MELSECNET/10 gateway set	Q6KT-NETGW-SS	A set of A1S35B, A1S61PN, Q2ASCPU, A1SJ71AP21, and A1SJ71QLP21
	Q6KT-NETGW-RS	A set of A1S35B, A1S61PN, Q2ASCPU, A1SJ71AR21, and A1SJ71QLP21
	Q6KT-NETGW-RB	A set of A1S35B, A1S61PN, Q2ASCPU, A1SJ71AR21, and A1SJ71QBR11
MELSECNET/B-MELSECNET/10 gateway set	Q6KT-NETGW-TS	A set of A1S35B, A1S61PN, Q2ASCPU, A1SJ71AT21B, and A1SJ71QLP21
	Q6KT-NETGW-TB	A set of A1S35B, A1S61PN, Q2ASCPU, A1SJ71AT21B, and A1SJ71QBR11

Models in continuous production

Power supply module

Product name	Model
Power supply module	A1S61PN
	A1S63P

Battery

Product name	Model
Battery	A6BAT
	A8BAT
	A10BAT

Memory card

Product name	Model
Memory card	Q1MEM-64S
	Q1MEM-128S
	Q1MEM-256S
	Q1MEM-512S
	Q1MEM-1MS
	Q1MEM-2MS
	Q1MEM-64SE
	Q1MEM-128SE
	Q1MEM-256SE
	Q1MEM-512SE
	Q1MEM-1MSE

MELSECNET/10 network module

Product name	Model
MELSECNET/10 network module	A1SJ71LP21
	A1SJ71BR11
	A1SJ71QLP21
	A1SJ71QBR11

CC-Link master/local module

Product name	Model
CC-Link master/local module	A1SJ61BT11
	A1SJ61QBT11

MELSECNET/MINI-S3-CC-Link wiring conversion adapter

Product name	Model
MELSECNET/MINI-S3-CC-Link wiring conversion adapter	A6ADP-1MC16D
	A6ADP-1MC16T
	A6ADP-2MC16D

A-A1S module conversion adapter

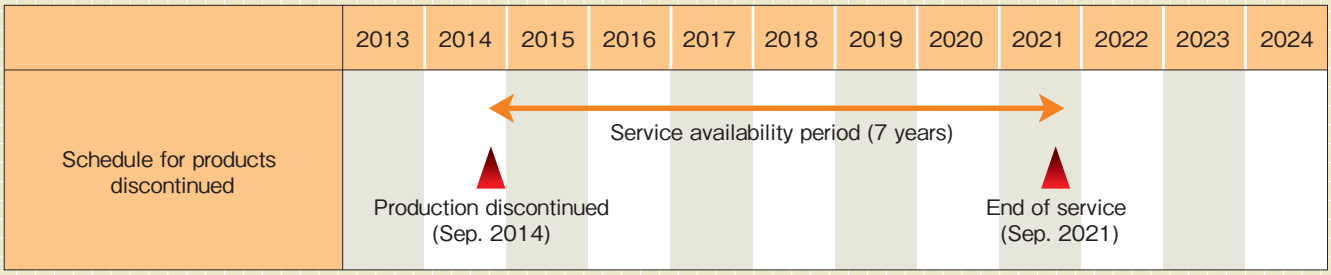
Product name	Model
A-A1S module conversion adapter	A1ADP-XY
	A1ADP-SP

Product List

Discontinued products

Discontinued products		Date of discontinuation
Small type AnS Series Small type QnAS Series	●CPU module ●Power supply module(several modules) ●Base unit ●I/O module ●Special function module ●Network module ●Other related products(made-to-order based on AnS/QnAS Series to be discontinued)	End of Sep. 2014
I/OLINK	●Master module ●Remote I/O module	End of Sep. 2014

Service availability period



For the details of models in continuous production and the service availability period of discontinued products, refer to the Technical Bulletin (FA-A-0142).

Responding to the amenable running of FA systems through an enhanced support system

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EC97J1113 051

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Mitsubishi Programmable Controllers
MELSEC-AnS/QnAS Series Transition Guide

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This publication explains the typical features and functions of the products herein and does not provide restrictions and other information related to usage and module combinations. Before using the products, always read the product user manuals. Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; opportunity loss or lost profits caused by faults in Mitsubishi Electric products; damage, secondary damage, or accident compensation, whether foreseeable or not, caused by special factors; damage to products other than Mitsubishi Electric products; and to other duties.

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- To use the products given in this publication properly, always read the relevant manuals before use.
- The products have been manufactured as general-purpose parts for general industries, and have not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the products for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- The products have been manufactured under strict quality control. However, when installing the products where major accidents or losses could occur if the products fail, install appropriate backup or fail-safe functions in the system.

Country/Region	Sales office	Tel/Fax
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